

### INTRODUCTION

The single point duct/immersion low limit thermostat incorporates a precision thermistor sensor and provides a Form C relay output (NO/NC) with an adjustable setpoint. The sensor is encapsulated in a 6mm (0.236") OD, 304 stainless steel probe and is available in various lengths (see ordering chart). All probes provide excellent heat transfer, fast response and resist moisture penetration. A hinged and gasketed Polycarbonate enclosure is provided for ease of installation.

### BEFORE INSTALLATION

Read these instructions carefully before installing and commissioning the temperature transmitter. Failure to follow these instructions may result in product damage. Do not use in an explosive or hazardous environment, with combustible or flammable gases, as a safety or emergency stop device or in any other application where failure of the product could result in personal injury. **Do not exceed the device ratings.**

### MOUNTING (DUCT)

The temperature sensor installs directly into any air duct with several lengths available for a wide range of duct widths/diameters. Please select a suitable installation area in the middle of the duct wall. To achieve the best reading, do not place in an area where air stratification may be present. Mount the sensor at least 1.5 m (5') in either direction from elbows, dampers, filters or other duct restrictions. Avoid areas where the sensor is exposed to vibrations or rapid temperature changes.

Once a suitable spot is selected, drill a 9.5 - 12 mm (3/8" - 1/2") hole for the probe.

Slide the probe in the drilled hole until the enclosure is flush against the duct. The airflow direction is not important. Secure the enclosure to the duct with (2) #10 x 25 mm (1") self tapping screws (Not provided). Tighten screws until the enclosure is tight against the duct and there is no movement of the enclosure as shown in Figure 1.

A foam gasket on the back of the enclosure provides a tight seal against any air leaks.

### MOUNTING (IMMERSION)

**The temperature sensor must be installed into a thermowell.** Failure to use a thermowell will create leaks and could damage the sensor. Install the thermowell as recommended in Figure 2. For complete thermowell installation instructions, please refer to installation instructions provided with the thermowell.

It is recommended to use heat conductive compound. Prior to installing the sensor inject a liberal amount into the thermowell and/or on the tip of the sensor. Slide the probe into thermowell until it makes contact with the bottom of the thermowell. Tighten set screw to secure probe in thermowell. See Figure 3.

The enclosure has a hinged cover with a latch. Open cover by pulling slightly on the latch on the right side of the enclosure. At the same time pulling on the cover, as illustrated in Figure 4.

A 1/2" NPT threaded connection hole is provided in the bottom of the enclosure. Screw the EMT connector or cable gland connector in until tight. See Figure 5. It is recommended that weatherproof conduit or cable gland fittings be used. A 1/2" NPT to M16 thread adapter and cable gland fitting is available.

Make wiring connections as per the "Wiring" illustrations on Page 2.

Swing door closed until securely latched. For added security, 2 screws are provided that may be installed in the integrated screw tabs. See Figure 6.

Figure 1

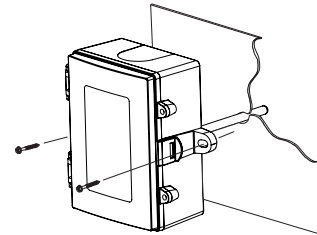


Figure 2

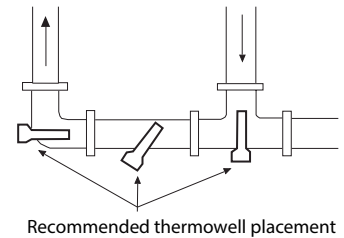


Figure 3

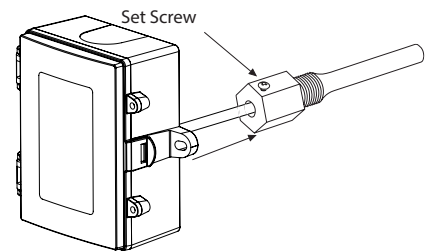


Figure 4

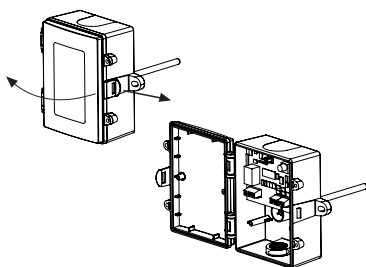


Figure 5

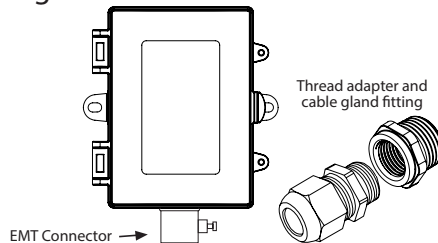
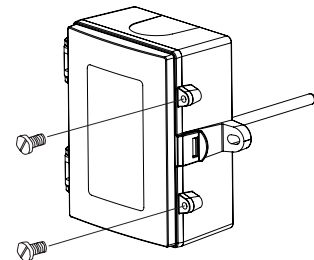
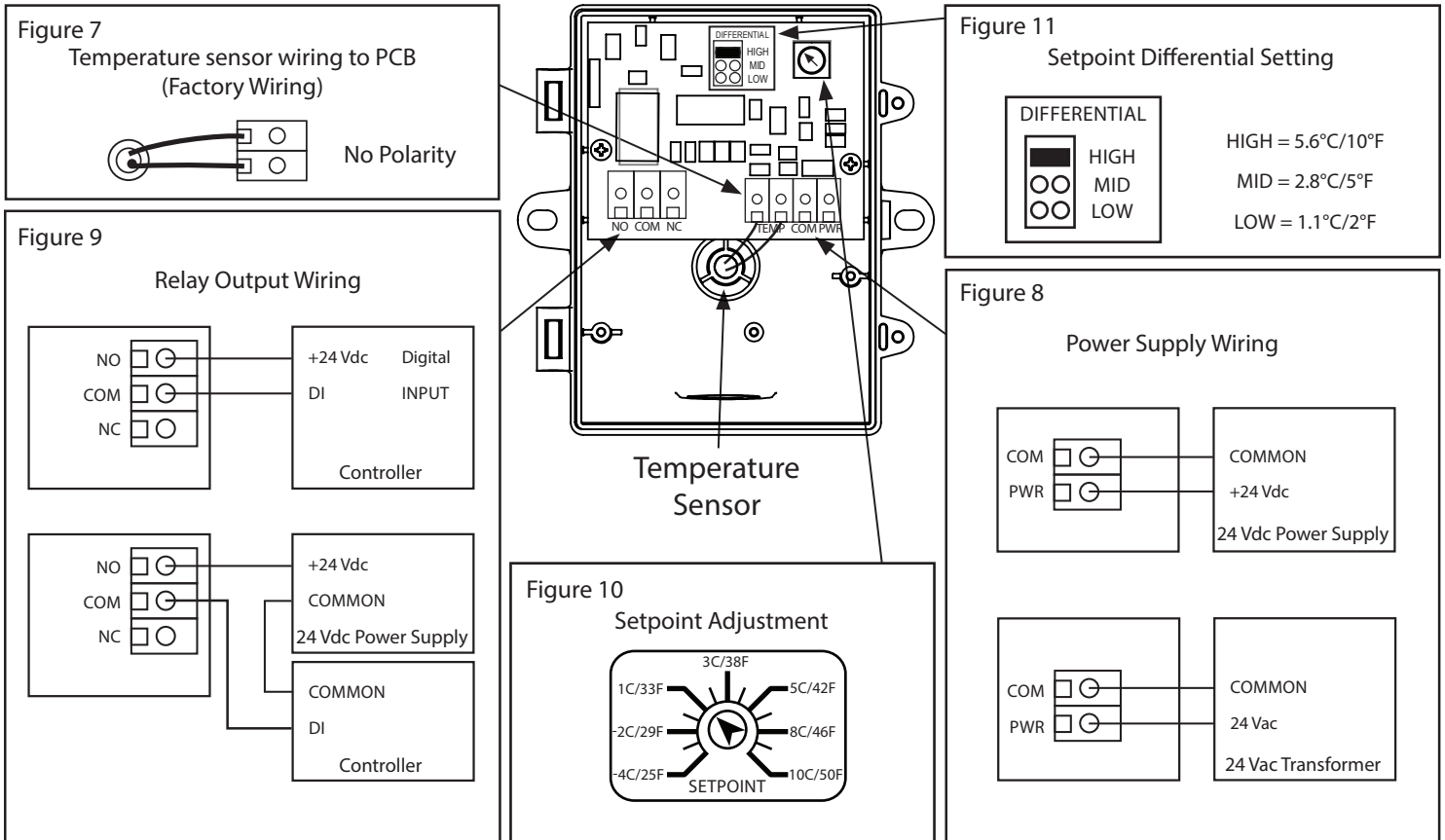


Figure 6



## WIRING

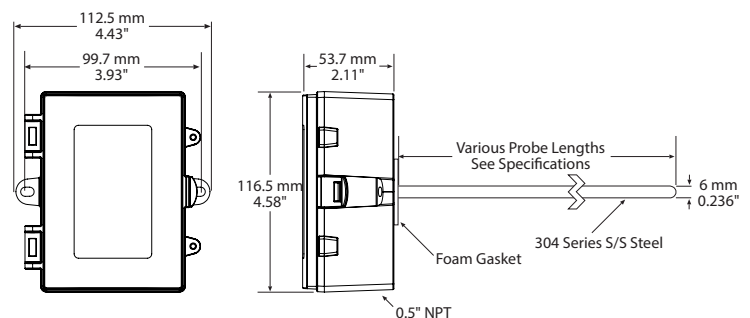
- Deactivate the 24 Vac/dc power supply until all connections are made to the device to prevent electrical shock or equipment damage.
- Use 14-22 AWG shielded wiring for all connections and do not locate the device wires in the same conduit with wiring used to supply inductive loads such as motors. Make all connections in accordance with national and local codes.
- The temperature thermostat comes with the temperature sensor pre-wired to the PCB. If removal is required for installation then it may be re-wired as shown in Figure 7.
- Pull at least six inches of control wire into the enclosure, then complete the wiring connection according to the wire diagram for the applicable power supply as shown in Figure 8.
- Connect the DC positive or the AC voltage hot side to the PWR terminal. The supply common is connected to the COM terminal. See Figure 8.
- The relay has both Normally Open (NO) and Normally Closed (NC) contacts available. The relay output is available on the NO/COM/NC terminal. Make connections before applying power as shown in Figure 9.
- The setpoint differential has 3 jumper selectable settings (Low/Mid/High). Set jumper to desired differential as shown in Figure 11.
- To set the switching setpoint, turn the setpoint potentiometer to the desired temperature setting as shown in Figure 10.
- Once all connections settings are made and checked, power can be applied.



## SPECIFICATIONS:

Power Supply:	.....12 to 28 Vac/dc
Consumption:	.....50 mA max
Relay Contacts:	.....SPDT, Form C contacts (N.O. and N.C.) 5 Amps @ 30 Vac/250 Vac resistive 1.5 Amps @ 30 Vdc/250 Vac inductive
Relay Action:	.....Activates on temperature fall
Setpoint Operation:	.....Single-turn knob-pot on PCB
Adjustable Setpoint:	.....-4 to 10°C (25 to 50°F)
Setpoint Temperature:	.....Low/Mid/High jumper selectable Differential 1.1, 2.8, 5.6°C (2, 5, 10°F)
Temperature Sensor:	.....10K ohm curve matched precision thermistor
Sensor Accuracy:	.....±0.2°C, 0 to 70°C (±0.36°F, 32 to 158°F)
Probe Sensing Range:	.....-40 to 100°C (-40 to 212°F)
Probe Material:	.....304 Series Stainless Steel
Probe Diameter:	.....6 mm (0.236")
Probe Length:	.....50 mm, 100 mm, 150 mm, 200 mm, 300 mm, 450 mm (2", 4", 6", 8", 12", 18")
Wire Material:	.....PVC insulated, parallel bonded
Operating Conditions:	.....-10 to 50°C (14 to 122°F), 5 to 95% RH, non-condensing
Storage Conditions:	.....-30 to 70°C (-22 to 158°F), 5 to 95% RH, non-condensing
Wiring Connections:	.....Screw terminal block (14 to 22 AWG)
Enclosure:	.....Grey Polycarbonate UL94-V0, IP65 (NEMA 4X) Optional thread adapter (1/2" NPT to M16) and cable gland fitting
Country of Origin:	.....Canada

## DIMENSIONS



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