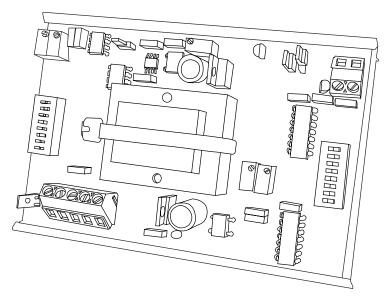


GT-AI Series - Installation Instructions



INTRODUCTION

The analog isolation module is a 3-way isolating analog signal re-scaling module with one inputoutput channel. It will accept one analog voltage or current input signal, isolates it and re-scales it to another voltage or current output signal. The I/O signals have several pre-calibrated fixed ranges or may be custom calibrated for various offsets and spans and can be direct or reverse acting to provide signal inversion.

The device has an on-board transformer that provides power supply isolation and also inputoutput signal isolation.

The module also includes a regulated +24 Vdc power output that can be used to power a transducer or a resistance input. It features top-

adjust trim-pots for offset and gain control, source or sink capabilities and an LED power indicator. Various I/O signal types are easily selected with DIP switches.

The product comes with standard snap-track for easy mounting.

BEFORE INSTALLATION

Read these instructions carefully before installing and commissioning the device. Failure to follow these instructions may result in product damage. Do not use in an explosive or hazardous environment, with combustible or flammable gases, as a safety emergency stop device or in any other application where failure of the product could result in personal injury. Take electrostatic discharge precautions during installation and do not exceed the device ratings.

MOUNTING

The snap-track device may be mounted in any position. Use only fingers to remove the PCB from the snaptrack, do not pry on the PCB with tools. Do not flex the PCB during removal or installation. Slide the PCB out of the snap-track or push against one side of the snap-track and lift the PCB out. See Figure 1. Ensure any metallic mounting hardware does not contact the underside of the PCB.

Avoid mounting in areas where the device is exposed to vibrations or rapid temperature changes. Mount the snap track with the PCB removed using two screws as shown in Figure 2.

Once the snap track is mounted, place the bottom edge of the PCB into the bottom slot on the snap track and then gently press the top edge in both corners until the PCB snaps into the top slot of the snap track. See Figure 3.

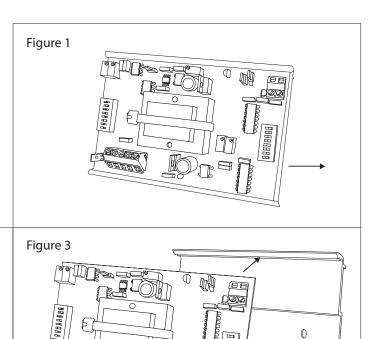


Figure 2

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FACTORY CONFIGURATIONS

The device preset is as follows:

- All DIP switches are set to off and must be configured for the correct signals type before use.
- Reverse/Normal jumper is set for normal acting operation (output follows input).
- Input type jumper is set for VOLTAGE signal.
- Output type jumper is set to VOLT and SOURCE.

DEVICE SETUP

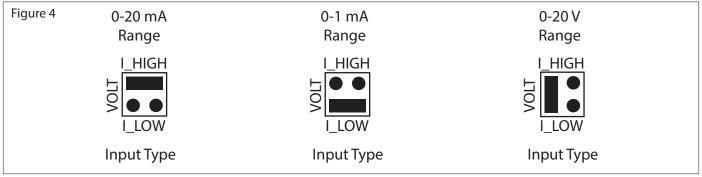
Follow the procedure from beginning to end to configure the device for the required signal types.

INPUT CONFIGURATION

Set the input jumpers:

For voltage input signal type set the input jumper to the VOLT (0-20 volt) position

For current input signal type set the input jumper to either the I_LOW (0-1 mA low current) or I_HIGH (0-20 mA high input current) position.



Set the DIP switches:

If the required preset input signal type is listed in the table below, then set the 8 switches according to the chart and the input will be correctly calibrated for that signal type. For example, if the input signal is 0-1 V, then set the switch 2 ON and the others OFF and the input will be correctly calibrated for the 0-1 V range. The 0-1 V range set-up is shown in the example picture.

Figure 5							Outpu	it DIP Sv	vitch Se	ettings		
			0	Output Signal Type	1	2	3	4	5	6	7	8
		INPUT	0-	-1 V	OFF	ON	OFF	OFF	OFF	OFF	OFF	OFF
			0-	-5 V	OFF	ON	OFF	OFF	OFF	ON	OFF	OFF
	1		0-	-10 V	OFF	ON	OFF	OFF	OFF	ON	ON	OFF
	2		0-	-15 V	OFF	ON	OFF	OFF	OFF	ON	OFF	ON
	3		0-	-20 V	OFF	ON	OFF	OFF	OFF	ON	ON	ON
	4		1.	-5 V	OFF	OFF	ON	OFF	ON	ON	OFF	OFF
	5		2.	-10 V	OFF	OFF	ON	OFF	ON	ON	ON	OFF
	6		3.	-15 V	OFF	OFF	ON	OFF	ON	ON	OFF	ON
	7		4-	20 V	OFF	OFF	ON	OFF	ON	ON	ON	ON
	0		0-	-1 mA	OFF	ON	OFF	OFF	OFF	OFF	OFF	OFF
	8		0-	-20 mA	OFF	ON	OFF	OFF	OFF	ON	OFF	OFF
			4-	-20 mA	OFF	OFF	ON	OFF	ON	ON	OFF	OFF

Select An Adjustable Input Range

If the required input signal is not listen in the chart above, then one of the adjustable ranges must be used. There are three adjustable ranges for voltage and one for current. Note that the minimum voltage span (maximum - minimum) is 1 volt and the minimum current span is 4 mA.

For voltage input, determine the maximum input signal and select the adjustable range accordingly. For example, if the input signal range will be 3-9 V then the maximum input will be 9 volts and the **Adj. 10 V max** range will be selected. Set the switches according to the chart below. For current input, set the switches according to the **Adj. 4-20 mA** range.

To Calibrate the Adjustable Ranges

- 1. Configure the output signal type for 0-5 V by setting the output jumpers to VOLT and SOURCE. Then set the output DIP switches according to the Output DIP Switch Settings chart for the 0-5 V preset range.
- 2. Ensure the input jumper is set to VOLT or I_HIGH as required and that the input DIP switches are set according to the selected adjustable range.

igure 6			Input	DIP Swi	itch Se	ttings		
Input Signal Type	1	2	3	4	5	6	7	8
Adj. 5 V max	ON	OFF	OFF	OFF*	OFF	ON	OFF	OFF
Adj. 10 V max	ON	OFF	OFF	OFF*	OFF	ON	ON	OFF
Adj. 20 V max	ON	OFF	OFF	OFF*	OFF	ON	ON	ON
Adj. 4-20 mA	ON	OFF	OFF	OFF*	OFF	ON	OFF	OFF

- 3. Rotate the MAX pot fully counter-clockwise (the factory setting).
- 4. Connect 24 Vac power to the device and turn the power on.
- 5. If the input signal range starts at 0 V or 0 mA (such as 0-7 volts), then skip to step 7. If the input signal does not start at 0 V or 0 mA (such as 2-5 V), then continue to step 6 to calibrate the minimum signal.
- 6. Change the input DIP switch 4 setting from OFF to ON. Apply the minimum input signal. Measure the dc voltage from TP1 (+) to TP2 (-) on the PCB. Adjust the MIN pot to obtain 0 Vdc on the meter. The minimum value is now calibrated. Leave switch 4 in the ON position.
- 7. Connect a voltmeter to measure the output signal from OUT + to OUT -. Apply the maximum input signal and adjust the MAX pot until the meter reads 5.00 volts. The maximum value is now calibrated.

OUTPUT CONFIGURATION

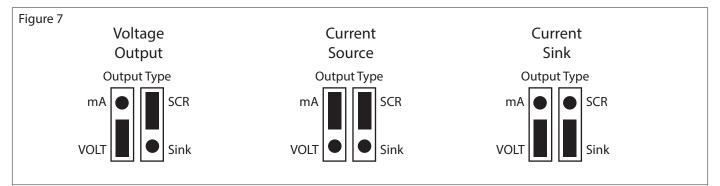
The input must be configured before selecting the output configuration.

Set the Output Jumpers

For voltage output signal type set the output jumpers to the VOLT (0-20 volt) and SOURCE positions.

For sourcing current output signal type set the output jumpers to the mA (0-20 mA) and SOURCE position. For sinking output current signal type, set the output jumpers to the VOLT and SINK positions.

The NORM/REV jumper should remain set in the NORM position until all other settings are made. If, for example, a 5-0 volt output is required then set up the device for a 0-5 volt output and then change the jumper to the REV position.



Set the Output DIP Switches

If the required preset output signal type is listed in the table below, then set the 8 switches according to the chart and the output will be correctly calibrated for that signal type. For example, if the output signal is 4-20 mA, then set switches 4, 5, 6, and 8 ON and all others OFF and the input will be correctly calibrated for the 4-20 mA output range.

Figure 8												OUTPUT
			(Output	: DIP S\	witch S	Setting	S]		
	Output Signal Type	1	2	3	4	5	6	7	8		1	
	0-5 V	ON	OFF	OFF	OFF	ON	OFF	ON	ON	1	2	
	1-5 V	OFF	OFF	OFF	ON	ON	ON	OFF	ON	1	3	
	0-10 V	ON	OFF	OFF	OFF	ON	OFF	OFF	OFF	1	4	
	2-10 V	OFF	OFF	ON	OFF	ON	OFF	OFF	ON	1	5	
	0-20 mA	ON	OFF	OFF	OFF	ON	OFF	ON	ON	1	6	
	4-20 mA	OFF	OFF	OFF	ON	ON	ON	OFF	ON	1	8	

If the required output signal is not listed in the chart above, then one of the preset offset/span ranges could be used. Check the output signal requirements as follows; OFFSET = the minimum signal output, SPAN = maximum signal output minus minimum signal output

For example, if the output signal is to be 0-7 volts, then OFFSET = 0 V and SPAN = 7 V. Once these two values are determined check the following charts for the available presets for offset and span.

Select a Preset Output Offset

If the OFFSET is 0, 1, or 2 volts or 0, 4, or 8 mA, then set the output DIP switches according to the following chart. Switches 5 and 8 will be set later for the SPAN.

		C	Output	DIP Sv	vitch S	Setting	gs	
Output Signal Offset	1	2	3	4	5	6	7	8
0 V or 0 mA	ON	OFF	OFF	OFF	*	*	*	*
1 V of 4 mA	OFF	OFF	OFF	ON	*	*	*	*
2 V or 8 mA	OFF	OFF	ON	OFF	*	*	*	*

Select an Adjustable Output Offset

If the required OFFSET is not equal to one of the preset values in the above chart, then select the adjustable offset as shown in the following chart. An example of this would be if the output signal is to be 3-15 volts, then OFFSET = 3 V and SPAN = 12V.

Figure 10

Figure 9

	Output DIP Switch Settings							
Output Signal Offset	1	2	3	4	5	6	7	8
Adj. 0-10 V	OFF	ON	OFF	OFF	*	*	*	*
Adj. 0-12 mA	OFF	ON	OFF	OFF	*	*	*	*

To calibrate the adjustable offset:

- 1. Ensure the Input Configuration section is completed first.
- 2. Set the output DIP switches 5-8 to the ON position
- 3. Connect 24 Vac power to the device and turn the power on.
- 4. For voltage output signal type, connect a voltmeter to measure the output voltage signal from OUT + to OUT -. For current sourcing output signal type, connect a mA meter from OUT + to OUT to measure the output current signal. For current sinking output, temporarily set the output to sourcing (and mA) and measure the output current as previously described, or measure the current at the OUT+ terminal directly in sinking mode.
- 5. Apply the minimum input signal to the device input and then adjust the OFFSET pot for the correct minimum output. The output offset value is now calibrated.

Select a Preset Output Span

If the SPAN is 1, 3, 4, 5, 6, 7, 8, or 10 volts or 4, 12, 16, or 20 mA, then set the output DIP switches according to the following chart. Switches 1 to 4 have been set previously for the OFFSET. Remember, SPAN = maximum minus minimum.

11			Outpu	DIP S	witch	Settin	gs	
Output Signal Span	1	2	3	4	5	6	7	8
1 V or 4 mA	*	*	*	*	ON	ON	ON	ON
3 V or 12 mA	*	*	*	*	ON	ON	ON	OFF
4 V or 16 mA	*	*	*	*	ON	ON	OFF	ON
5 V or 20 mA	*	*	*	*	ON	OFF	ON	ON
6 V	*	*	*	*	ON	ON	OFF	OFF
7 V	*	*	*	*	ON	OFF	ON	OFF
8 V	*	*	*	*	ON	OFF	OFF	ON
10 V	*	*	*	*	ON	OFF	OFF	OFF

Select an Adjustable Output Span

If the required SPAN is not equal to one of the preset values in the above chart, then select the adjustable span as shown in the following chart. An example of this would be if the output signal is to be 3-15 volts, the OFFSET = 3 V and SPAN = 12 V. In this case, since SPAN = 12 V, select the Adj. 10-20 V option.

Figure 12

	Output DIP Switch Settings							
Output Signal Span	1	2	3	4	5	6	7	8
Adj. 1-20 V	*	*	*	*	OFF	ON	ON	ON
Adj. 10-20 V	*	*	*	*	OFF	OFF	OFF	OFF
Adj. 4-20 mA	*	*	*	*	OFF	ON	ON	ON

To Calibrate the Adjustable Span:

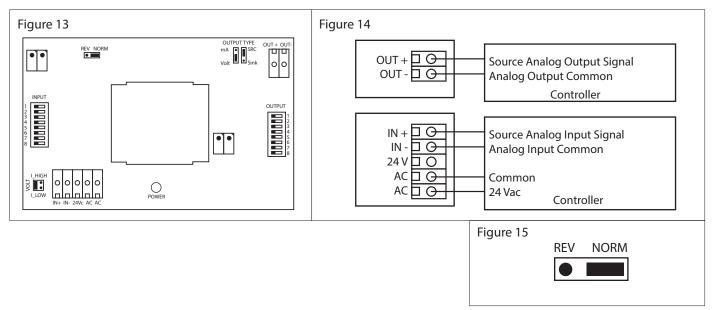
- 1. Ensure the Input Configuration section is completed first.
- 2. Ensure the output DIP switches 1-4 have been set previously for the offset.
- 3. Connect 24 Vac power to the device and turn the power on.
- 4. For voltage output signal type, connect a voltmeter to measure the output voltage signal from OUT + to OUT -. For current sourcing output signal type, connect a mA meter from OUT + to OUT to measure the output current signal. For current sinking output, temporarily set the output to sourcing (and mA) and measure the output current as previously described, or measure the current at the OUT + terminal directly in sinking mode.
- 5. Apply the maximum input signal to the device input and then adjust the SPAN pot for the correct maximum output. The output span value is now calibrated.

Reversing the Output Signal:

If the required output signal is to be reversed, then simply move the NORM/REV jumper from the NORM position to the REV position. This will allow, for example, an input signal of 0-5 V and an output signal of 5-0 V.

WIRING

- Deactivate the 24 Vac power supply until all connections are made to the device to prevent electrical shock or equipment damage. Follow proper electrostatic discharge handling procedures when installing the device or equipment damage may occur.
- Use 22 AWG shielded wiring for all connections and do not locate the device wires in the same conduit with wiring used to supply inductive loads such as motors. Make all connections in accordance with national and local codes.
- Connect the AC power supply to the two AC terminals. This is the input to the on-board transformer and has no other connection so it is a completely isolated supply.
- Ensure the supplied power is within the device ratings. Power supply voltages outside the ratings may cause over-heating, device damage, or unreliable operating.
- The analog input signal is connected to the IN+ and IN- terminals and the analog output signal is connected to the OUT+ and OUT- terminals. The input and output signals are completely isolated from each other.
- The 24V terminal is a regulated power supply output which provides a 24 Vdc power supply at 30 mA maximum that can be used to power an external sensor.
- Study the wiring diagrams for proper connections with various input/output signal types and with both sinking or sourcing applications.



SPECIFICATIONS

INPUT SIGNAL

Current Signal Type Source or Sink (use regulated power output terminal

OUTPUT SIGNAL

Preset Voltage Ranges	. 0-5, 1-5, 0-10, and 2-10 Vdc
Preset Voltage Offsets	. 0, 1, and 2 Vdc
Preset Voltage Spans	. 1, 3, 4, 5, 6, 7, 8, and 10 Vdc
Adjustable Voltage Offset	. 0-10 Vdc
Adjustable Voltage Span	. 1-20 Vdc
Output Voltage Impedance	. 5 KΩ minimum

Preset Current Ranges	0-20 and 4-20 mA
Preset Current Offsets	0, 4, and 8 mA
Preset Current Spans	4, 12, 16, and 20 mA
Adjustable Current Offset	0-12 mA
Adjustable Current Span	4-20 mA
Output Current Impedance	750 Ω maximum

Current Signal Type	. Source or Sink (jumper selectable)
Signal Direction	. Normal / Reversible via single jumper
Accuracy	.±1% typical

GENERAL

Power Supply	24 Vac ±10%
Consumption	150 mA maximum
Operating Conditions	0 to 50°C (32 to 122°F), 5 to 95 %RH non-condensing
Storage Conditions	30 to 70°C (-22 to 158°F), 5 to 95 %RH
Wiring Conditions	Screw terminal block (12 to 24 AWG)
Weight	285gm (10oz)
Enclosure	Snap track mounting standard,
	127mm L x 82.5mm W 47mm H (5" x 3.25" x 1.85")
Country of Origin	Canada

DIMENSIONS

