

# High Accuracy Immersion Temperature Sensor HATXCNE Installation Instructions



## **Introduction**

The high accuracy single point immersion temperature sensor utilizes a precision sensor encapsulated in a 6.35 mm (0.25") OD, 304 series stainless steel probe and is available in various lengths. All probes provide excellent heat transfer, fast response and resistance to moisture penetration. A round ABS enclosure with a twist off cover is provided for ease of installation.

### **Before Installation**

Read these instructions carefully before installing and commissioning the temperature sensor. Failure to follow these instructions may result in product damage. Do not use in an explosive or hazardous environment, with combustible or flammable gases, as a safety or emergency stop device or in any other application where failure of the product could result in personal injury. **Take electrostatic discharge precautions during installation and do not exceed the device ratings.** 

#### **Mounting**

Figure 3

The temperature sensor must be installed into a thermowell. Failure to use a thermowell will create leaks and could damage the sensor. The temperature sensor is provided in two pieces, probe and enclosure, which allows for easier installation. The temperature has 1/2" NPT thread for mounting to the thermowell. Install the thermowell as recommended in Figure 1. For complete thermowell installation instructions, please refer to installation instructions provided with the thermowell.

It is recommended to use heat conductive compound. Prior to installing the sensor inject a liberal amount into the thermowell and/or on the tip of the sensor. Slide the probe into thermowell until the 1/2" NPT fitting makes contact with the thermowell. Tighten slightly by hand by turning clockwise. See **Figure 2**.

Using a 7/8" (23 mm) wrench, tighten the fitting into the thermowell until snug. To protect against overtightening and damaging the probe, the assembly is designed to allow the probe to slide inside the fitting. See **Figure 3**.

Install the enclosure by removing the cover. To remove cover grasp firmly and twist approxiamately a quarter turn counter-clockwise. See Figure 4. A landyard is attached between the cover and the box to allow the cover to hang during wiring and set up. Insert the cable/connector through the 21 mm (13/16") hole in the back of the enclosure, mount on the probe fitting and secure with the included lock nut. **See Figure 5**.

A 21 mm (13/16") hole is provided for connection of either a 12.77mm (0.5") EMT connector or a cable gland style connector as shown in Figure 3. Insert the EMT or cable gland connector through the hole and securely fasten using a locknut.

Make wire connections as per the "Wiring" illustrations on Page 2.

After wiring, secure the connector on place on the provided mounting studs, by pushing it in place. See **Figure 6**. Re-install cover and tighten by twisting clockwise.

Figure 4



# <u>Wiring</u>

- Deactivate the 24 Vac/dc power supply until all connections are made to the device to prevent electrical shock or equipment damage.
- Connect the temperature sensor to the transmitter as shown in Figure 7.
- Use 14-22 AWG shielded wiring for all connections and do not locate the device wires in the same conduit with wiring used to supply inductive loads such as motors. Make all connections in accordance with national and local codes.
- Pull at least six inches of control wire into the enclosure, then complete the wiring connection according to the wire diagram for the applicable power supply and output signal type as shown in Figure 8.
- Connect the DC positive or the AC voltage hot side to the PWR terminal. For voltage output or AC power, the supply Common is connected to the COM terminal. The device is reverse voltage protected and will not operate if connected backwards. It has a half-wave power supply so the supply Common is the same as the signal Common. See Figure 8.
  The analog output is available on the OUT terminal. Check the controller Analog Input to determine the proper
- connection before applying power as shown in Figure 8.
- Once all connections are made and checked, power can be applied.



\* This product is factory calibrated and any field adjustment will void the warranty.



