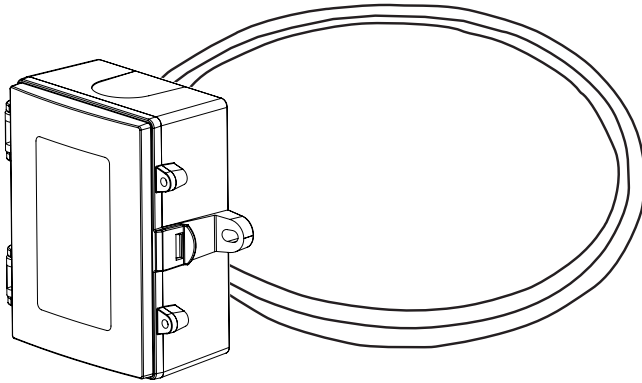# Flexible Copper Duct Average Low Limit Thermostat

Installation Instructions

INTRODUCTION

The flexible copper duct average temperature thermostat incorporates numerous precision thermistor temperature sensors and provides a Form C relay output (NO/NC) with an adjustable setpoint. The sensor is encapsulated in a 7.94 mm (0.3125") OD, soft copper tube and is available in various lengths. All probes provide excellent heat transfer, fast response and resist moisture penetration.

BEFORE INSTALLATION

Read these instructions carefully before installing and commissioning the temperature sensor. Failure to follow these instructions may result in product damage. Do not use in an explosive or hazardous environment, with combustible or flammable gases, as a safety or emergency stop device or in any other application where failure of the product could result in personal injury. **Do not exceed the device ratings**.

MOUNTING

The sensor installs directly into any air duct with several lengths available for a wide range of duct widths/diameters. Select a suitable installation area in the middle of the duct wall. To achieve the best reading, do not place in an area where air stratification may be present. Mount the sensor at least 1.5 m (5') in either direction from elbows, dampers, filters or other duct restrictions. Avoid areas where the sensor is exposed to vibrations or rapid temperature changes.

Once a suitable spot is selected, drill a 9.5 - 12 mm (3/8"- 1/2") hole. Uncoil the copper probe and slide into the drilled hole until the enclosure is flush against the duct. The airflow direction is not important. Secure the enclosure to the duct with #10 x 25 mm (1") self tapping screws (not provided). Tighten screws until the enclosure is tight against the duct and ensure that there is no movement of the enclosure as shown in Figure 1.

A foam gasket is provided on the back of the enclosure that provides a tight seal against any air leaks.

The probe can easily be shaped to fit any duct size, but observe a minimum bend radius of 4" to prevent damage to the wire or sensors. Criss-cross the duct multiple times so that the probe covers a large section of the duct. The probe needs to be fastened onto hangers using tube clamps or wire ties. See Figure 2.

The enclosure has a hinged cover with a latch. Open the cover by pulling slightly on the latch on the right side of the enclosure, at the same time pulling on the cover, as illustrated in Figure 3.

A 1/2" NPT threaded connection hole is provided in the bottom of the enclosure. Screw the EMT connector or cable gland connector in until tight. See Figure 4. It is recommended that weatherproof conduit or cable gland fittings be used. A 1/2" NPT to M16 thread adapter and cable gland fitting is availble.

Make wiring connections as per the "Wiring" illustrations on Page 2.

Swing door closed until securely latched. For added security, 2 screws are provided that may be installed in the integrated screw tabs. See Figure 5.
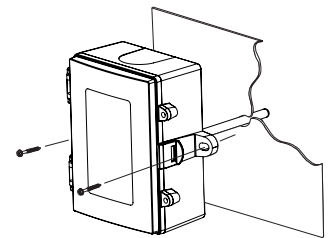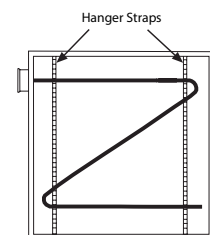

Figure 1

Figure 2
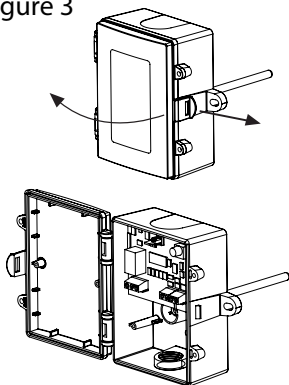Hanger Straps

Figure 3

Figure 4
Thread adapter and cable gland fitting
EMT Connector →

Figure 5

WIRING

- Deactivate the 24 Vac/dc power supply until all connections are made to the device to prevent electrical shock or equipment damage.
- Use 14-22 AWG shielded wiring for all connections and do not locate the device wires in the same conduit with wiring used to supply inductive loads such as motors. Make all connections in accordance with national and local codes.
- The temperature thermostat comes with the temperature sensor pre-wired to the PCB. If removal is required for installation then it may be re-wired as shown in Figure 7.
- Pull at least six inches of control wire into the enclosure, then complete the wiring connection according to the wire diagram for the applicable power supply as shown in Figure 8.
- Connect the DC positive or the AC voltage hot side to the PWR terminal. The supply common is connected to the COM terminal. See Figure 8.
- The relay has both Normally Open (NO) and Normally Closed (NC) contacts available. The relay output is available on the NO/COM/NC terminal. Make connections before applying power as shown in Figure 9.
- The setpoint differential has 3 jumper selectable settings (Low/Mid/High). Set jumper to desired differential as shown in Figure 11.
- To set the switching setpoint, turn the setpoint potentiometer to the desired temperature setting as shown in Figure 10.
- Once all connections settings are made and checked, power can be applied.

Figure 7
Temperature sensor wiring to PCB
(Factory Wiring)

No Polarity

Figure 9
Relay Output Wiring

NO
COM
NC

+24 Vdc   Digital
DI   INPUT
Controller

NO
COM
NC

+24 Vdc
COMMON
24 Vdc Power Supply
COMMON
DI
Controller

Figure 10
Setpoint Adjustment

3C/38F
1C/33F   5C/42F
-2C/29F   8C/46F
-4C/25F   10C/50F
SETPOINT

DIFFERENTIAL
HIGH
MID
LOW

NO COM NC   TEMP COM PWR

Temperature
Sensor

Figure 11
Setpoint Differential Setting

DIFFERENTIAL
HIGH
MID
LOW

HIGH = 5.6°C/10°F
MID = 2.8°C/5°F
LOW = 1.1°C/2°F

Figure 8
Power Supply Wiring

COM
PWR

COMMON
+24 Vdc
24 Vdc Power Supply

COM
PWR

COMMON
24 Vac
24 Vac Transformer

SPECIFICATIONS:

Power Supply:..12 to 28 Vac/dc
Consumption:..50 mA max
Relay Contacts:..SPDT, Form C contacts (N.O. and N.C.)
                                                         5 Amps @ 30 Vac/250 Vac resistive
                                                         1.5 Amps @ 30 Vdc/250 Vac inductive
Relay Action:..Activates on temperature fall
Setpoint Operation:...................................Single-turn knob-pot on PCB
Adjustable Setpoint:..................................-4 to 10°C (25 to 50°F)
Setpoint Temperature:.............................Low/Mid/High jumper selectable
                                                         Differential 1.1, 2.8, 5.6°C (2, 5, 10°F)
Temperature Sensor:.................................10K ohm curve matched precision thermistor
Sensor Accuracy:...±0.2°C, 0 to 70°C (±0.36°F, 32 to 158°F)
Probe Sensing Range:...............................-20 to 60°C (-4 to 140°F)
Probe Material:...Soft copper
Probe Diameter:..7.94 mm (0.3125")
Probe Length: ....1800 mm, 3600 mm, 6100 mm, 7300 mm
                                                         (6', 12', 20', 24')
Wire Material:..FT-6 Plenum-rated cable
Operating Conditions:..............................-10 to 50°C (14 to 122°F), 5 to 95% RH, non-condensing
Storage Conditions:...................................-30 to 70°C (-22 to 158°F), 5 to 95% RH, non-condensing
Wiring Connections:..................................Screw terminal block (14 to 22 AWG)
Enclosure:...Grey Polycarbonate UL94-V0, IP65 (NEMA 4X)
                                                         Optional thread adapter (1/2" NPT to M16)
                                                         and cable gland fitting
Country of Origin:......................................Canada

DIMENSIONS

112.5 mm
4.43"

99.7 mm
3.93"

53.7 mm
2.11"

116.5 mm
4.58"

Various Probe Lengths
See Specifications

7.94 mm
0.3125"

Soft Copper Tubing
Foam Gasket

0.5" NPT